

# C.S. OSBORNE & COMPANY

## W-3 PNEUMATIC BUTTON MACHINE - Instructions



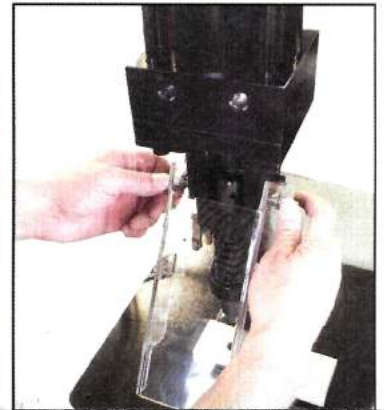
**1.-** Screw air gauge to the machine.



**2.-** Connect air hose.



**3.-** Adjust air knob to desired pressure.



**4.-** Tighten safety shield screws. Machine won't operate while this shield is lifted.



**5.-** Place material on the nylon block. Lay cutter on material. Step on foot pedal to cut button covers. Fold material for multiple cuts.



**6.-** Turn shell die. Place the cut material, then center the shell on top as shown.



**7.-** Holding the die use the wood dowel to push in the shell.



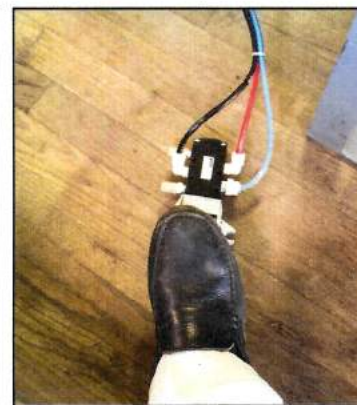
**8.-** Set the other die on the machine, lay the wire eye with the loop facing down.



**9.-** Place the two piece die together as shown. Lock in bottom die with Allen wrench key provided. (If needed).



**10-** Push in and lock safety clear shield to operate the machine.



**3.-** Press on foot pedal.



**4.-** Remove top die and release covered button.